

Work Order ID 61063



Thursday, August 05, 2010 10:11:55 AM

Page 1

Item ID: D4017-7

Accept



Setup Start



Revision ID:

Item Name: Rib

Stop



Start Date: 8/5/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 8/12/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan: *H*Date: *10-8-05*

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4017

B *VR*

100



Large Fab

Memo

Large Fab

1- Cut tube as per dwg D4017
2- Deburr and remove identify marks

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

120



Packaging

Packaging

Identify as per dwg & Stock Location: *WA*

0.00

SAD 10-08-17

Memo

0.00

*(3)**(X3)**(3)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Date:

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Date:

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Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memos

0.00

10/08/17 JF
MF
10-8-17

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Picklist Print

Thursday, August 05, 2010 10:11:59 AM

Page 1

Work Order ID: 61063



Parent Item: D4017-7



Parent Item Name: Rib

Start Date: 8/5/2010

Required Date: 8/12/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC IPP Rev:B as per dwg RevA DD 10.03.06 verified by:EC IPP Rev:C as per dwg RevB DD 10.04.16 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TS0.750W.049	Purchased		No		100	f	412.8109	0.0675	0.213158				
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304 SQ Tube .75x.75x.049W

SAD 10-08-016

Location	Loc Qty	Loc Code
MAT	40.83646794	
113763	0	
114323	20.0582189	
114677	14.34201	
114835	6.436239	0.213158
MAT017	3.68448E-05	
114298	3.6845E-05	
WA	371.9744	
114992	71.9744	
115260	300	

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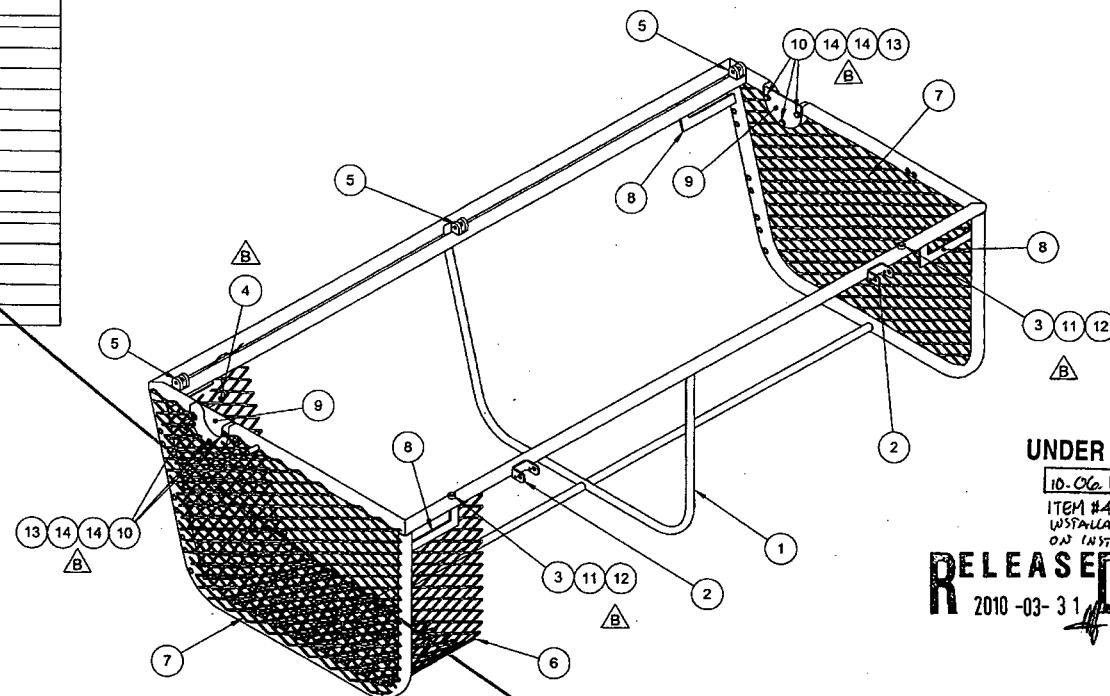
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ITEM	QTY	P/N	DESCRIPTION
	1	X D4017-041	SHORT BASKET BASE ASSY (350)
1	1	D4017-101	TUBULAR ASSY (350 SHORT BASKET)
2	2	D2581	MOUNTING BRACKET
3	2	D2931	BUMPER
4	1	D3913-15	WIDE HANDLE PLATE
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-3	MESH (350 BASKET SHORT BASE)
7	2	D4020-11	END MESH, BASKET
8	3	D4021-1	HANDLE PLATE
9	2	D4021-5	BLANKING PLATE
10	6	AN3-10A	BOLT
11	2	AN960JD8	WASHER
12	2	MS20600AD4W3	RIVET
13	6	MS21042L3	NUT
14	12	NAS1149F0332P	WASHER



D4017-041 SHORT BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

B	QTY 1 D4021-1 REPLACED WITH QTY 1 D3913-15; AN3-10A BOLT WAS ANGLED; WAS 1149F0332P WASHER WAS NAS1149F0332P; SECTION F-F UPDATED (D6-2); ITEMS RENUMBERED; DETAIL D UPDATED (A4-3)			JPH	10.03.25
A	NEW ISSUE			AJS	10.03.04
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS	DART AEROSPACE LTD			A
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA			
CHECKED	JA	DRAWING NO.			REV. B
MFG. APPR.		D4017			SHEET 1 OF 5
APPROVED	WV	TITLE			SCALE
DE APPR.		SHORT BASKET BASE ASSY (350) NTS			
DATE	10.03.25	COPRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS RESTRICTED FROM REPRODUCTION OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

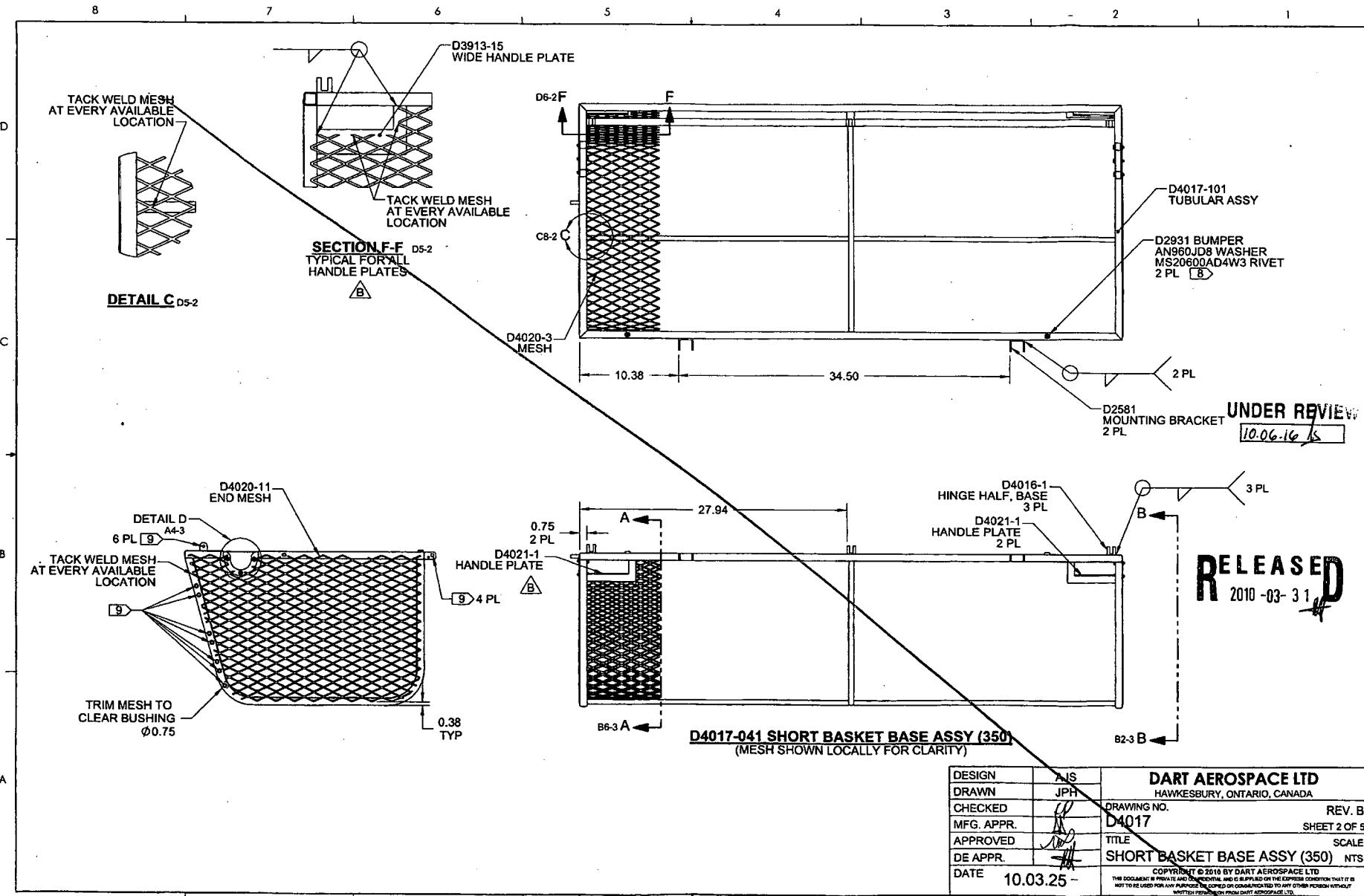
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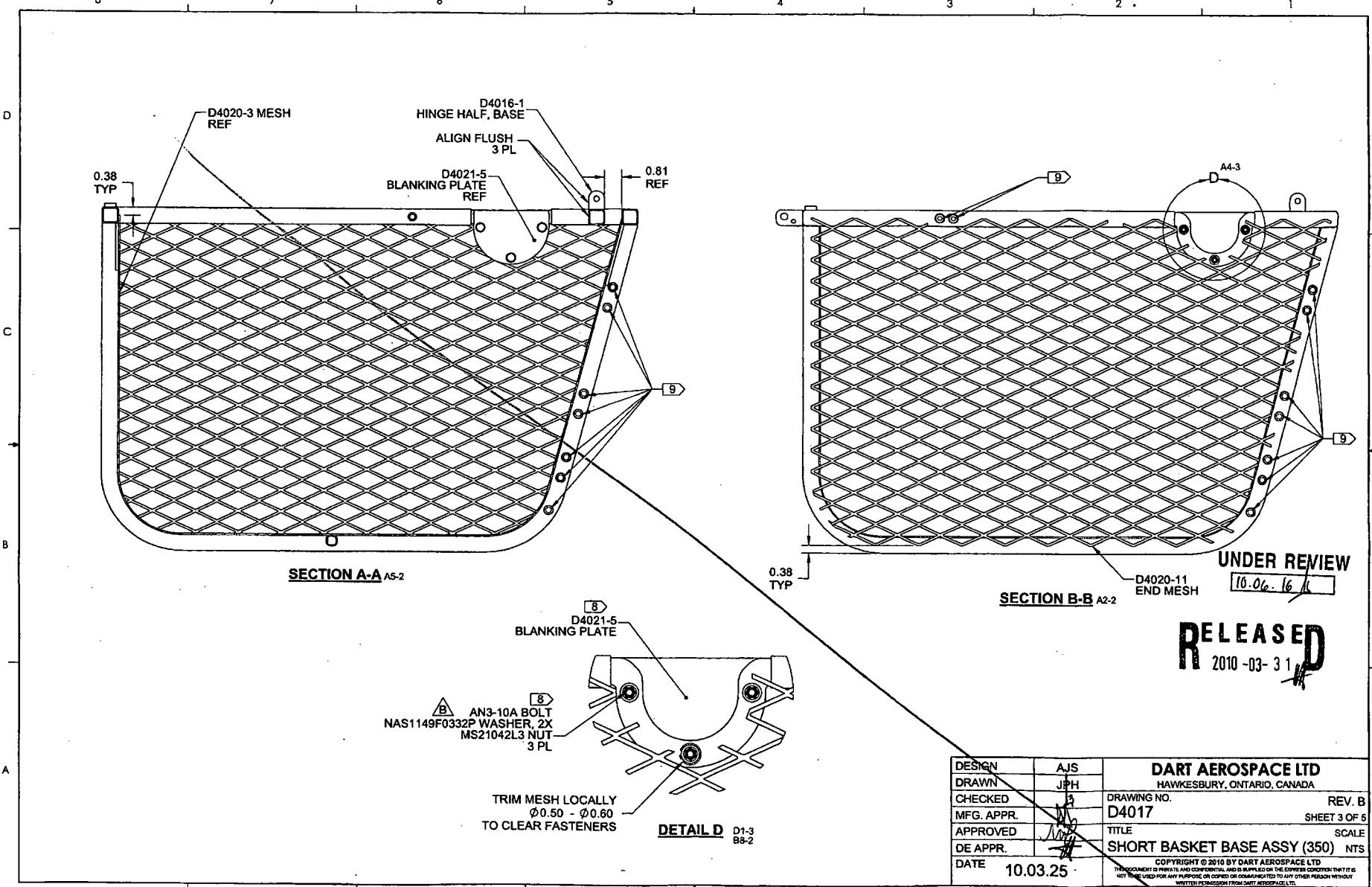
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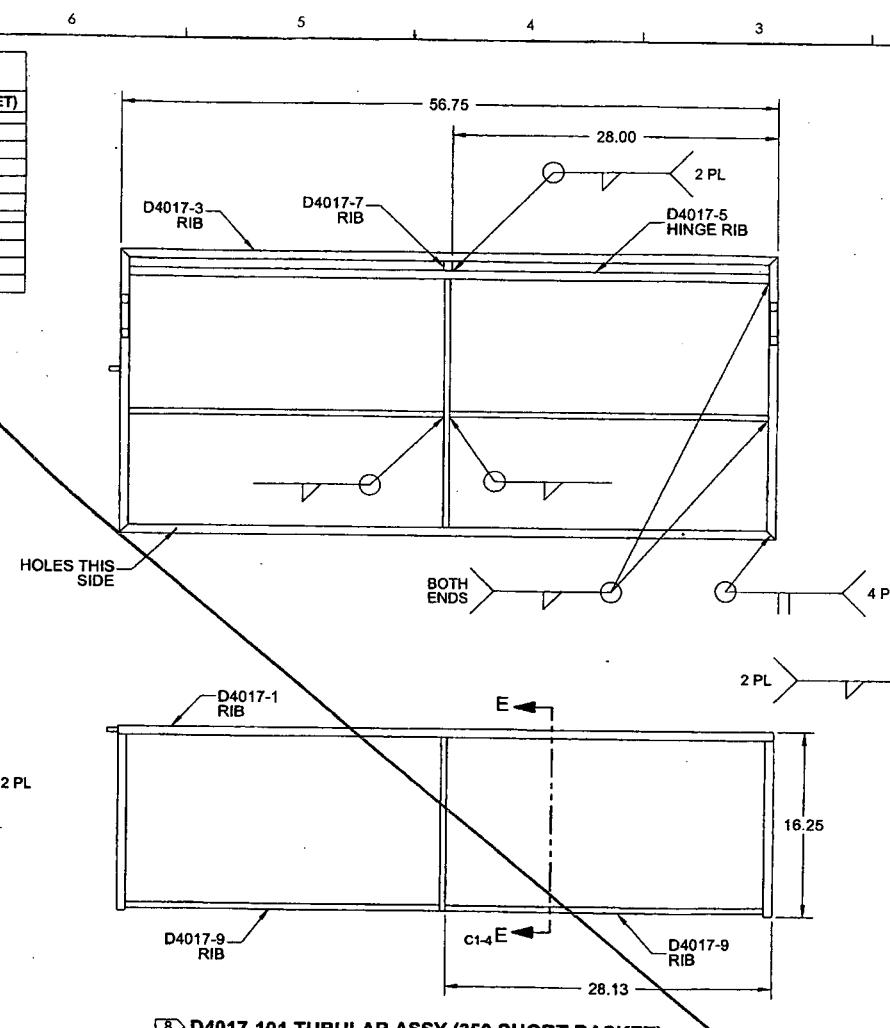
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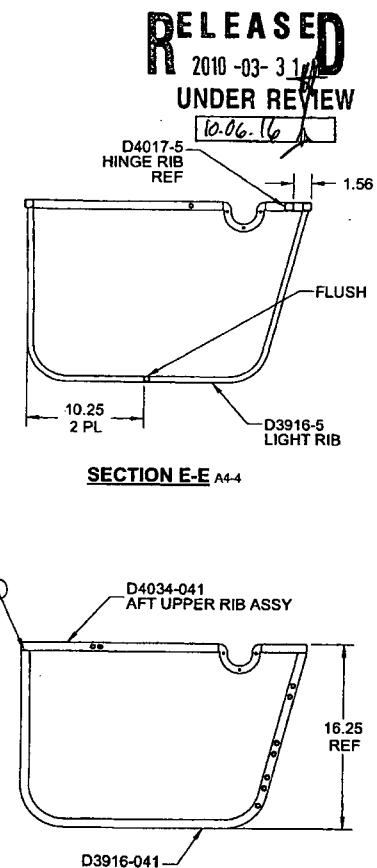
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ITEM	QTY	P/N	DESCRIPTION
	X	D4017-101	TUBULAR ASSY (350 SHORT BASKET)
1	1	D4047-1	RIB
2	1	D4017-3	RIB
3	1	D4017-5	HINGE RIB
4	1	D4017-7	RIB
5	2	D4017-9	RIB
6	2	D3916-041	RIB ASSY
7	1	D3916-5	LIGHT RIB
8	1	D4034-041	AFT UPPER RIB ASSY
9	1	D4034-043	FWD UPPER RIB ASSY



8 D4017-101 TUBULAR ASSY (350 SHORT BASKET)

NOTES:
 1) MATERIAL: N/A
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 15.20 lbs
 8) TOLERANCE FOR XX.XX DIMENSIONS ± 0.06 FOR D4017-101
 9) WELD PER DART QSI 004



SECTION E-E A4-4

DESIGN	AIS	DART AEROSPACE LTD	
DRAWN	JFH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<input checked="" type="checkbox"/>	DRAWING NO. D4017	
MFG. APPR.	<input checked="" type="checkbox"/>	REV. B	
APPROVED	<input checked="" type="checkbox"/>	SHEET 4 OF 5	
DE APPR.	<input checked="" type="checkbox"/>	TITLE	
DATE	10.03.25	SCALE	
SHORT BASKET BASE ASSY (350) NTS			

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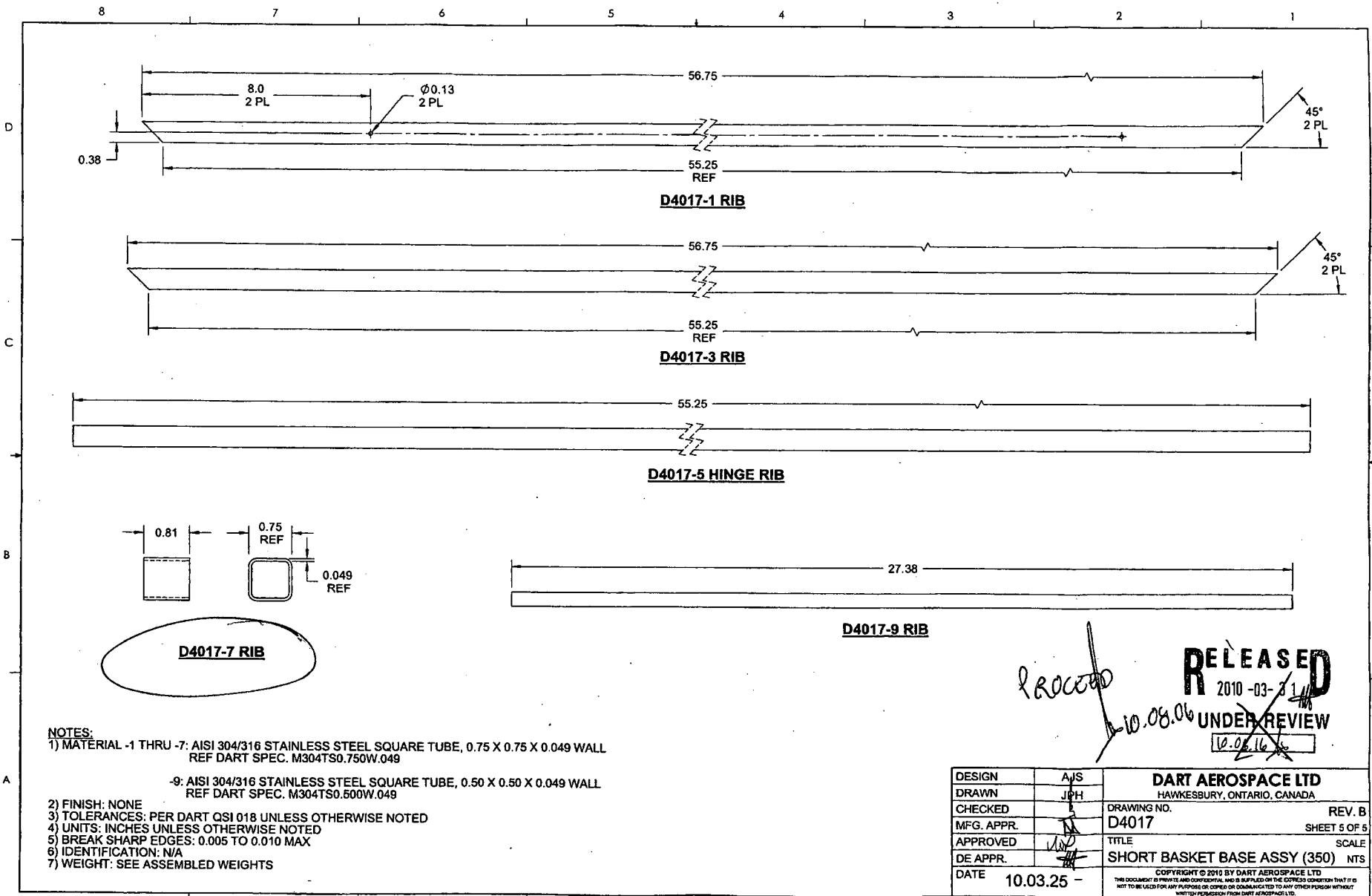
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